

Amendments to the Claims:

This listing of claims will replace all prior versions and listings of claims in the application:

Listing of Claims:

1. (Currently amended) Nut (1) ~~with~~ comprising a nut body (10) ~~with and a turning plate (20), the nut body (10) comprising~~ an enlarged shoulder (15), a neck piece (17) extending from the enlarged shoulder (15), and a conical surface (18) closing off the neck piece (17) at an end opposite the enlarged shoulder (15), and a the turning plate (20) ~~that can rotate and is being~~ inseparably and rotatably arranged on the nut body (10), wherein the turning plate (20) is shoved onto the nut body (10) and secured by means of a locking element, ~~characterized in that~~ the locking element is being fashioned as a bead (26) provided on at least one of said conical surface (18) and said neck piece (17) of the nut body (10), so that the turning plate (20) is arranged between the enlarged shoulder (15) and the bead (26).

2. (Original) Nut according to claim 1, further characterized in that the bead is fashioned as an upsetting (26) formed by a pressing process or it is formed as a single piece on the nut body.

3. (Currently amended) Nut according to claim 1, further characterized in that the nut body (10) further has a base body (11) ~~and a neck piece (17)~~ and wherein the turning plate (20) is arranged on the neck piece (17).

4. (Canceled)

5. (Original) Nut according to claim 3~~1~~, further characterized in that the bead (26) is formed on the neck piece (17).

6. (Currently amended) Nut according to claim 3~~1~~, further characterized in that the bead (26) is formed at the transition from the conical surface (18) to the neck piece (17).

7. (Currently amended) Nut according to claim 3~~1~~, further characterized in that a notch (27) is formed by pressing in at least one of the conical surface (18) ~~and/or in~~ and the neck piece (17), which is bounded by the bead (26) on its edge facing the turning plate.

8. (Currently amended) Nut according to claim 3, further characterized in that the enlarged shoulder (15) has a conical underside (16) at its end facing the neck piece (17) and the turning plate (20) has a conical surface region (24) along ~~its~~ an inner surface (22), which makes contact with the conical underside (16) of the enlarged shoulder (15).

9. (Currently amended) Nut according to claim 1, further characterized in that the turning plate (20) has a cylindrical surface region (23) along ~~its~~ an inner surface (22), which abuts against the neck piece (17).

10. (Currently amended) Nut according to claim 1, further characterized in that the turning plate (20) has a slightly conical surface region (23') along ~~its~~ an inner surface (22).

11. (Currently amended) Nut according to claim 10, further characterized in that a bevel or chamfer is provided at the end of ~~the~~ a cylindrical (23) or slightly conical surface region (23') facing the base body.

12. (Currently amended) Nut according to claim 1, further characterized in that the turning plate (20) is ~~somewhat~~ trapezoidal in cross section.

13. (Original) Nut according to claim 1, further characterized in that the base body (11) has a cap (12).

14. (Original) Nut according to any one of the preceding claims wherein said nut is a wheel nut for motor vehicles.

15. (Withdrawn-currently amended) Method for making a nut with a nut body (10) and a turning plate (20) that is rotationally and inseparably arranged on the nut body, wherein the nut body (10) and the turning plate (20) are made by massing forming and the turning plate (20) is shoved onto the nut body (10) and secured by a locking element, characterized in that, before or after shoving on the turning plate (20), an upsetting (26) is formed by pressing in the nut body (10), ~~or a bead (26) is formed as a single piece in the nut body during the making of the nut body (10), so that~~ the turning plate (20) is positioned between the enlarged shoulder (15) and the upsetting ~~or the bead~~ (26).

16. (Withdrawn-currently amended) Method according to claim 15 or 23, further characterized in that a notch (27) is formed by pressing in the nut body (10), being bounded by the bead (26) at its edge facing the turning plate.

17. (Withdrawn-currently amended) Method according to claim 15 or 23, further characterized in that a material overhang (28) is worked in when pressing the nut body (10) and is subsequently formed into a bead (26).

18. (Withdrawn-currently amended) Method according to claim 15 or 23, further characterized in that the nut body has a base body (11) and a neck piece (17) and the turning plate (20) is arranged on the neck piece (17).

19. (Withdrawn-currently amended) Method according to claim 18, further characterized in that a conical surface (18) adjoins the neck piece (17) and the turning plate (20) is arranged on the neck piece (17).

20. (Withdrawn-currently amended) Method according to claim 18, further characterized in that the bead (26) is fashioned on the neck piece (17).

21. (Withdrawn-currently amended) Method according to claim 18, further characterized in that the notch (27) is formed by pressing in the conical surface (18) and/or the neck piece (17).

22. (Withdrawn-currently amended) Method according to ~~one of claims~~ claim 18 to 20, further characterized in that the material overhang (28) is fashioned at the transition from the conical surface (18) to the neck piece (17).

23. (New) Method for making a nut with a nut body (10) and a turning plate (20) that is rotationally and inseparably arranged on the nut body, wherein the nut body (10) and the turning plate (20) are made by massing forming and the turning plate (20) is shoved onto the nut body (10) and secured by a locking element, characterized in that, before or after shoving on the turning plate (20), a bead (26) is formed as a single piece in the nut body during the making of the nut body (10), so that the turning plate (20) is positioned between the enlarged shoulder (15) and the bead (26).

24. (New) A nut (1) with a nut body (10) with an enlarged shoulder (15) and a turning plate (20) that can rotate and is inseparably arranged on the nut body, wherein the turning plate is shoved onto the nut body and secured by means of a locking element, characterized in that the nut (1) is manufactured by the method of one of claims 15 and 23.
